

DIN EN 15468



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Supersedes
DIN EN 15468:2016-08

**Laminate floor coverings –
Elements with directly applied printing and resin surface layer –
Specifications, requirements and test methods;
English version EN 15468:2016+A1:2021,
English translation of DIN EN 15468:2021-11**

Laminatböden –

Direktbedruckte Elemente mit Kunstharz-Deckschicht –
Spezifikationen, Anforderungen und Prüfverfahren;
Englische Fassung EN 15468:2016+A1:2021,
Englische Übersetzung von DIN EN 15468:2021-11

Revêtements de sol stratifiés –

Éléments comportant une couche d'impression appliquée directement et une couche de
surface à base de résine –
Spécifications, exigences et méthodes d'essai;
Version anglaise EN 15468:2016+A1:2021,
Traduction anglaise de DIN EN 15468:2021-11

Document comprises 23 pages

Translation by DIN-Sprachendienst.

In case of doubt, the German-language original shall be considered authoritative.

A comma is used as the decimal marker.

National foreword

This document (EN 15468:2016+A1:2021) has been prepared by Technical Committee CEN/TC 134 “Resilient, textile and laminate floor coverings” (Secretariat: NBN, Belgium).

The responsible German body involved in its preparation was *DIN-Normenausschuss Holzwirtschaft und Möbel* (DIN Standards Committee Timber and Furniture), Working Committee NA 042-04-30 AA “Laminate floor coverings”.

This document includes Amendment 1, approved by CEN on 2021-07-18.

The start and finish of text introduced or altered by amendment is indicated in the text by tags **A1** **A1**.

The DIN document corresponding to the document referred to in this document is as follows:

ISO 24334	DIN ISO 24334
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For current information on this document, please go to DIN’s website (www.din.de) and search for the document number in question.

Amendments

This standard differs from DIN EN 15468:2016-08 as follows:

- a) normative references: EN 424 has been replaced by EN ISO 16581;
- b) normative references: EN 17368 has been added;
- c) Scope: the last paragraph has been replaced;
- d) term 3.3, substrate: the definition has been replaced;
- e) Table 1: the requirements and the test method for the impact resistance with small ball have been changed and Footnote c has been added to the table as clarification for testing; Table 1 has been replaced;

Previous editions

DIN EN 15468: 2008-01, 2016-08

National Annex NA (informative)

Bibliography

DIN ISO 24334, *Laminate floor coverings — Determination of locking strength for mechanically assembled panels*

English Version

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This European Standard was approved by CEN on 27 November 2015 and includes Amendment 1 approved by CEN on 18 July 2021.

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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels