

INTERNATIONAL STANDARD

NORME INTERNATIONALE



**Household and similar electrical appliances – Safety –
Part 2-36: Particular requirements for commercial electric cooking ranges,
ovens, hobs and hob elements**

**Appareils électrodomestiques et analogues – Sécurité –
Partie 2-36: Exigences particulières pour les cuisinières, les fours, les tables de
cuisson et les foyers de cuisson électriques à usage collectif**



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INTERNATIONAL ELECTROTECHNICAL COMMISSION

HOUSEHOLD AND SIMILAR ELECTRICAL APPLIANCES – SAFETY –

Part 2-36: Particular requirements for commercial electric cooking ranges, ovens, hobs and hob elements

FOREWORD

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This part of International Standard IEC 60335 has been prepared by IEC technical committee 61: Safety of household and similar electrical appliances.

This bilingual version (2019-01) corresponds to the monolingual English version, published in 2017-04.

This sixth edition cancels and replaces the fifth edition published in 2002 including its Amendment 1 (2004) and its Amendment 2 (2008). It constitutes a technical revision.

The principle changes in this edition as compared with the fifth edition of IEC 60335-2-36 are as follows (minor changes are not listed):

- stating some wording in the scope more precisely;
- addition of a measurement method for pans in the definition for **normal operation**;
- new definitions on the topic surface temperature;

- deletion of the paragraph with the warning for dangerous voltages (already covered by Part 1);
- addition of hot surface symbol IEC 60417-5041;
- addition of instructions and markings on hot surfaces and other topics;
- addition of requirements, measuring methods and thresholds for different materials on hot surfaces;
- modification on leakage current defining the value for appliances with a power consumption less than 1 kW;
- modification on the measurement method for induction heating sources in abnormal operation;
- addition of a requirement for the construction of stationary appliances with rollers or castors;
- modification on some points concerning permanent connection to fixed wiring;
- addition of specific requirements concerning types of screws to be used for electrical connections and connections for earth continuity;
- addition of a figure showing the surfaces to be measured;
- addition of a figure showing the probe for measuring surface temperatures;
- addition of a figure showing the disc for the pan detection on induction heating sources;
- addition of informative Annex P dealing with leakage currents for appliances used in tropical climates.

The text of this Standard is based on the following documents:

FDIS	Report on voting
61/5327/FDIS	61/5383/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

The French version of this standard has not been voted upon.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts of the IEC 60335 series, under the general title: *Household and similar electrical appliances – Safety*, can be found on the IEC website.

This part 2 is to be used in conjunction with the latest edition of IEC 60335-1 and its amendments. It was established on the basis of the fifth edition (2010) of that standard.

NOTE 1 When "Part 1" is mentioned in this standard, it refers to IEC 60335-1.

This part 2 supplements or modifies the corresponding clauses in IEC 60335-1, so as to convert that publication into the IEC standard: Safety requirements for commercial electric cooking ranges, ovens, hobs and hob elements.

When a particular subclause of Part 1 is not mentioned in this part 2, that subclause applies as far as is reasonable. When this standard states "addition", "modification" or "replacement", the relevant text in Part 1 is to be adapted accordingly.

NOTE 2 The following numbering system is used:

- subclauses, tables and figures that are numbered starting from 101 are additional to those in Part 1;
- unless notes are in a new subclause or involve notes in Part 1, they are numbered starting from 101, including those in a replaced clause or subclause;
- additional annexes are lettered AA, BB, etc.

NOTE 3 The following print types are used:

- requirements: in roman type;
- *test specifications: in italic type;*
- notes: in small roman type.

Words in **bold** in the text are defined in Clause 3. When a definition of Part 1 concerns an adjective, the adjective and the associated noun are also in bold .

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

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It is the recommendation of the committee that the content of this publication be adopted for implementation nationally not earlier than 12 months from the date of publication.

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