

# JIS

The text in Japanese of this English version has been superseded by the bearing of recent year.

**JAPANESE INDUSTRIAL STANDARD**

**Steel Wharf Ladders**

**JIS F 2612 — 1967**

**Translated and Published**

**by**

**Japanese Standards Association**

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In event of any doubt arising the original  
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Japanese Text

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Investigated by: Japanese Industrial Standards Committee  
Technical Committee on Ship-fittings  
(Chairman: KOYAMA Nagatoshi)  
Divisional Council on Shipbuildings  
(Chairman: KAN Shirō)

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## JAPANESE INDUSTRIAL STANDARD

J I S

## Steel Wharf Ladders

F 2612-1967

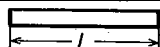
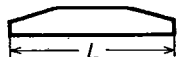
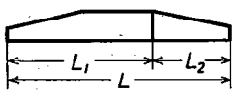
1. Scope

This standard provides for steel wharf ladders for ship use.

2. Classification

The ladder shall be classified into two types of A (one body) and B (jointed) as given in Table 1.

Table 1

Class	Type	Dimensions m			Calculated weight kg				
		L	L <sub>1</sub>	L <sub>2</sub>	Body			Roller	Grand total
					Part L <sub>1</sub>	Part L <sub>2</sub>	Total		
A 5		5	—	—	—	—	148	13	161
A 7.5		7.5	—	—	—	—	188	13	201
B10		10	7	3	176	93	269	21	290
B12.5		12.5	8	4.5	262	179	441	21	462
B15		15	9	6	318	225	543	21	564

- Remarks 1. The weight of handrail stanchion and rope is excluded from the calculated weight.  
 2. The calculated weight gives that of the ladder 600 mm in breadth.

## Reference Standards:

- JIS B 0205-Metric Coarse Screw Threads
- JIS B 1111-Machine Screws with Cross-Recessed Head
- JIS B 1180-Hexagon Head Bolts
- JIS B 1181-Hexagon Nuts
- JIS F 3412-Ships' Ring Plates
- JIS F 3905-Ships' Toggle Pins
- JIS F 3906-Ships' Chain Cord
- JIS F 3907-Ships' Chain Cord S Ring
- JIS F 3908-Ships' Chain Cord Eye Plate
- JIS G 3101-Rolled Steel for General Structure
- JIS G 3302-Galvanized Sheets
- JIS G 3452-Carbon Steel Pipes for Ordinary Piping
- JIS G 4051-Carbon Steel for Machine Structural Use
- JIS H 3423-Brass Rod and Bar Suitable for Forging